

## RT<sup>™</sup> Stirring Hot Plates, Stirrers and Hot Plates

## OPERATION MANUAL AND PARTS LIST

| Model #     | <u>Description</u>           | <u>Voltage</u> |
|-------------|------------------------------|----------------|
| SP136324    | Aluminum Stirring Hot Plate  | 100            |
| SP136325    | Aluminum Stirring Hot Plate  | 120            |
| SP136320-33 | Aluminum Stirring Hot Plate  | 220-240        |
| SP138724    | Stainless Stirring Hot Plate | 100            |
| SP138725    | Stainless Stirring Hot Plate | 120            |
| SP138720-33 | Stainless Stirring Hot Plate | 220-240        |
| S138924     | Stainless Stirrer            | 100            |
| S138925     | Stainless Stirrer            | 120            |
| S138920-33  | Stainless Stirrer            | 220-240        |
| HP139924    | Aluminum Hot Plate           | 100            |
| HP139925    | Aluminum Hot Plate           | 120            |
| HP139920-33 | Aluminum Hot Plate           | 220-240        |

## **Table of Contents**

| Safety Information                                      | 3  |
|---|----|
| Alert Signals   | 3  |
| Warnings  | 3  |
| General Specifications                                  | 5  |
| Heating Specifications                                  | 7  |
| Stirring Speed Specifications                           | 7  |
| Environmental Conditions                                | 8  |
| Declaration of Conformity                               | 8  |
| Introduction  | 9  |
| General Usage   | 9  |
| Principles of Operation                                 |    |
| Unpacking and Installation                              | 11 |
| Unpacking   | 11 |
| Installation  | 11 |
| Operation   |    |
| Setting the Stirring Speed                              | 12 |
| Setting the Temperature                                 | 12 |
| Controlling Solution Temperature with an External Probe |    |
| To Achieve Fast Heat-up of Large Volumes                |    |
| Heating Small Volumes                                   |    |
| Heating Metal Vessels and Sand Baths                    |    |
| Over-Temperature Protection (OTP) Operation             |    |
| General Cleaning Instructions                           |    |
| Troubleshooting Guide                                   |    |
| Error Codes   |    |
| Error Code Descriptions                                 |    |
| Exploded Views  |    |
| Wiring Diagram  |    |
| Replacement Parts                                       |    |
| Accessories   |    |
| Ordering Procedures                                     |    |
| Warranty  | 32 |

## Safety Information

### Alert Signals



#### Warning

Warnings alert you to a possibility of personal injury.



#### Caution

Cautions alert you to a possibility of damage to the equipment.



#### Note

Notes alert you to pertinent facts and conditions.



#### **Hot Surface**

Hot surfaces alert you to a possibility of personal injury if you come in contact with a surface during use or for a period of time after use.



#### Note

The RT digital plates are not explosion proof. If explosion proof models are required, contact Barnstead International at 1-800-553-0039 for more information.



#### Warning

Refer servicing to qualified personnel.

Your Barnstead|Thermolyne RT Stirring Hot Plate, Stirrer or Hot Plate has been designed with function, reliability, and safety in mind. It is your responsibility to install it in conformance with local electrical codes. For safe operation, please pay attention to the alert signals throughout the manual.

This manual contains important operating and safety information. The user must carefully read and understand the contents of this manual prior to the use of this equipment.

### Warnings

#### To avoid electrical shock, always:

- Use a properly grounded electrical outlet of correct voltage and current handling capacity.
- 2. Disconnect from the power supply prior to maintenance and servicing.

#### To avoid personal injury:

- Do not use in the presence of flammable or combustible materials — fire or explosion may result. This device contains components which may ignite such materials. Not rated for use in hazardous atmospheres. Do not place unit on a flammable surface.
- Use caution when heating volatile materials; top surface and element can reach the "Flash Point Temperature" of many chemicals. These stirring hot plates are not explosion proof. Fire or explosion may result. Unit contains components which may ignite such materials.
- Do not use metal foil on hot plate which may block incoming air flow. Overheating will result.
- Check cord for cuts and/or wear. If cord appears damaged, replace immediately.
- Do not remove or modify grounded power plug. Use only properly grounded outlets to avoid shock hazard.

#### **SAFETY INFORMATION**

- 6. Use appropriate hand and eye protection when handling hazardous chemicals.
- 7. Gross weight of items placed on top of RT plate should not exceed 40 lbs. (18.1 kg).
- "Caution: Hot Top. Avoid Contact." The top plate of the unit can remain hot for some time after use. A "CAUTION - HOT TOP" light will remain on until top plate temperature cools to below 50°C.
- Localized heater element temperature can be significantly higher than the temperature indicated on the display. If flammable concentrations reach internal element, a fire could result.
- Do not leave an active probe out of the fluid.
   This may cause uncontrolled heating of the fluid on the hot plate and unintentional boiling or an explosion could occur.
- 11. Note that the exterior housing will be hot during and for a period of time after use.
- This unit contains strong magnetic fields. Effects of magnetic fields have to be taken into account. (i.e. data lines, cardiac pacemakers, PC monitors, projection tubes, etc.)
- 13. Refer servicing to qualified personnel.

## Specifications

| Aluminum Top Stirri            | ng Hot Plates                      |  |   |
|--------------------------------|------------------------------------|--|---|
| Model Number                   | SP136324                           | SP136325   | SP136320-33                             |
|                                |                                    |  |   |
|                                |                                    | verall Dimensions in. (cm  | •                                       |
| Width                          | 6.5" (16.5 cm)                     | 6.5" (16.5 cm)   | 6.5" (16.5 cm)                          |
| Height                         | 3.9" (9.9 cm)                      | 3.9" (9.9 cm)  | 3.9" (9.9 cm)                           |
| Depth                          | 11.2" (28.4 cm)                    | 11.2" (28.4 cm)  | 11.2" (28.4 cm)                         |
| Weight lbs (kg)                | 7.6 lbs (3.4 kg)                   | 7.6 lbs (3.4 kg)   | 7.6 lbs (3.4 kg)                        |
|                                |                                    | Top Plate  |   |
| Diameter                       | 5.3" (13.5 cm)                     | 5.3" (13.5 cm)   | 5.3" (13.5 cm)                          |
| Height                         | 0.6" (1.5 cm)                      | 0.6" (1.5 cm)  | 0.6" (1.5 cm)                           |
|                                |                                    | Electrical Ratings   |   |
| Volts                          | 100                                | 120  | 220-240                                 |
| Amps                           | 6.4                                | 5.3  | 3.0                                     |
| Watts                          | 640                                | 635  | 710                                     |
| Freq.                          | <b>50/</b> 60                      | 60   | 50/60                                   |
| Phase                          | 1                                  | 1  | 1                                       |
| Max. Temp. °F (°C)             | 662°F (350°C)                      | 662°F (350°C)  | 662°F (350°C)                           |
|                                |                                    |  |   |
| Stainless Steel Top            | Stirring Hot Plates                |  |   |
| Model Number                   | SP138724                           | SP138725   | SP138720-33                             |
|                                | 000                                | 0. 100. 20   | 0                                       |
| Width                          | 6.5" (16.5 cm)                     | 6.5" (16.5 cm)   | 6.5" (16.5 cm)                          |
| Height                         | 3.9" (9.9 cm)                      | 3.9" (9.9 cm)  | 3.9" (9.9 cm)                           |
| Depth                          | 11.2" (28.4 cm)                    | 11.2" (28.4 cm)  | 11.2" (28.4 cm)                         |
| Weight lbs (kg)                | 7.6 lbs (3.4 kg)                   | 7.6 lbs (3.4 kg)   | 7.6 lbs (3.4 kg)                        |
|                                |                                    |  |   |
|                                |                                    | Top Plate  |   |
| Diameter                       | 5.3" (13.5 cm)                     | <b>Top Plate</b> 5.3" (13.5 cm)  | 5.3" (13.5 cm)                          |
| Diameter<br>Height             | 5.3" (13.5 cm)<br>0.6" (1.5 cm)    | <b>Top Plate</b> 5.3" (13.5 cm) 0.6" (1.5 cm)                                    | 5.3" (13.5 cm)<br>0.6" (1.5 cm)         |
|                                |                                    | 5.3" (13.5 cm)   |   |
|                                |                                    | 5.3" (13.5 cm)<br>0.6" (1.5 cm)  |   |
| Height                         | 0.6" (1.5 cm)                      | 5.3" (13.5 cm)<br>0.6" (1.5 cm)<br>Electrical Ratings                            | 0.6" (1.5 cm)                           |
| Height<br>Volts                | 0.6" (1.5 cm)                      | 5.3" (13.5 cm)<br>0.6" (1.5 cm)<br>Electrical Ratings<br>120                     | 0.6" (1.5 cm)<br>220-240                |
| Height  Volts  Amps            | 0.6" (1.5 cm)<br>100<br>6.4        | 5.3" (13.5 cm)<br>0.6" (1.5 cm)<br>Electrical Ratings<br>120<br>5.3              | 0.6" (1.5 cm)<br>220-240<br>3.0         |
| Height  Volts Amps Watts       | 0.6" (1.5 cm)<br>100<br>6.4<br>640 | 5.3" (13.5 cm)<br>0.6" (1.5 cm)<br>Electrical Ratings<br>120<br>5.3<br>635       | 0.6" (1.5 cm)  220-240  3.0  710        |
| Height  Volts Amps Watts Freq. | 0.6" (1.5 cm)  100 6.4 640 50/60   | 5.3" (13.5 cm)<br>0.6" (1.5 cm)<br>Electrical Ratings<br>120<br>5.3<br>635<br>60 | 0.6" (1.5 cm)  220-240  3.0  710  50/60 |

### **S**PECIFICATIONS

| Aluminum Top Hot Plates   | S  |   |   |
|---|--|---|---|
| Model Number  | HP139924   | HP139925  | HP139920-33   |
|   |  |   |   |
|   |  | overall Dimensions in. (cm)   | " / /   |
| Width   | 6.5" (16.5 cm)   | 6.5" (16.5 cm)  | 6.5" (16.5 cm)  |
| Height  | 3.7" (9.4 cm)  | 3.7" (9.4 cm)   | 3.7" (9.4 cm)   |
| Depth   | 11.2" (28.4 cm)  | 11.2" (28.4 cm)   | 11.2" (28.4 cm)   |
| Weight lbs (kg)   | 7.6 lbs (3.4 kg)   | 7.6 lbs (3.4 kg)  | 7.6 lbs (3.4 kg)  |
|   |  | Top Plate   |   |
| Width   | 10.5" (26.7 cm)  | 10.5" (26.7 cm)   | 10.5" (26.7 cm)   |
| Height  | 1.0" (2.5 cm)  | 1.0" (2.5 cm)   | 1.0" (2.5 cm)   |
| Depth   | 10.5" (26.7 cm)  | 10.5" (26.7 cm)   | 10.5" (26.7 cm)   |
|   |  | Electrical Ratings  |   |
| Volts   | 100  | 120   | 220-240   |
| Amps  | 6.2  | 5.1   | 2.9   |
| Watts   | 620  | 615   | 690   |
| Freq.   | 50/60  | 60  | 50/60   |
| Phase   | 1  | 1   | 1   |
| Max. Temp. °F (°C)  | 662°F (350°C)  | 662°F (350°C)   | 662°F (350°C)   |
| . , ,   | ,  | ,   |   |
| ,   | ,  | ,   |   |
|   |  | ,   |   |
| Stainless Steel Top Stirre  |  | S138925   | SP138920-33   |
| Stainless Steel Top Stirre  | ers<br>\$138924  | S138925   | SP138920-33   |
| Stainless Steel Top Stirre<br>Model Number  | ers<br>S138924   | S138925<br>Overall Dimensions in. (cm)  |   |
| Stainless Steel Top Stirre<br>Model Number  | ers<br>\$138924<br>0<br>6.5" (16.5 cm)   | \$138925<br>Overall Dimensions in. (cm)<br>6.5" (16.5 cm)   | 6.5" (16.5 cm)  |
| Stainless Steel Top Stirre<br>Model Number  Width Height  | S138924  6.5" (16.5 cm) 3.7" (9.4 cm)  | \$138925<br>Everall Dimensions in. (cm)<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)  | 6.5" (16.5 cm)<br>3.7" (9.4 cm)   |
| Stainless Steel Top Stirre<br>Model Number  Width Height Depth  | S138924  S138924  0 6.5" (16.5 cm) 3.7" (9.4 cm) 11.2" (28.4 cm)   | \$138925<br>Everall Dimensions in. (cm)<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)   | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)  |
| Stainless Steel Top Stirre<br>Model Number  Width Height  | S138924  6.5" (16.5 cm) 3.7" (9.4 cm)  | \$138925<br>Everall Dimensions in. (cm)<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)  | 6.5" (16.5 cm)<br>3.7" (9.4 cm)   |
| Stainless Steel Top Stirre<br>Model Number  Width Height Depth  | S138924  S138924  0 6.5" (16.5 cm) 3.7" (9.4 cm) 11.2" (28.4 cm)   | \$138925<br>Overall Dimensions in. (cm)<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>Top Plate  | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)  |
| Stainless Steel Top Stirre<br>Model Number  Width Height Depth  | S138924  S138924  0 6.5" (16.5 cm) 3.7" (9.4 cm) 11.2" (28.4 cm)   | \$138925<br>Everall Dimensions in. (cm)<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)   | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)  |
| Stainless Steel Top Stirre<br>Model Number  Width Height Depth Weight lbs (kg)                          | S138924  6.5" (16.5 cm) 3.7" (9.4 cm) 11.2" (28.4 cm) 7.6 lbs (3.4 kg)   | \$138925<br>Overall Dimensions in. (cm)<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>Top Plate  | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)  |
| Stainless Steel Top Stirre<br>Model Number  Width Height Depth Weight Ibs (kg)                          | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)   | \$138925<br>Everall Dimensions in. (cm)<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>Top Plate<br>5.3" (13.5 cm)                        | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>5.3" (13.5 cm)                                    |
| Stainless Steel Top Stirre<br>Model Number  Width Height Depth Weight Ibs (kg)                          | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)   | \$138925<br>Everall Dimensions in. (cm)<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>Top Plate<br>5.3" (13.5 cm)<br>0.6" (1.5 cm)       | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>5.3" (13.5 cm)                                    |
| Stainless Steel Top Stirre<br>Model Number  Width Height Depth Weight Ibs (kg)  Diameter Height         | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>5.3" (13.5 cm)<br>0.6" (1.5 cm)            | \$138925  Everall Dimensions in. (cm) 6.5" (16.5 cm) 3.7" (9.4 cm) 11.2" (28.4 cm) 7.6 lbs (3.4 kg)  Top Plate 5.3" (13.5 cm) 0.6" (1.5 cm)  Electrical Ratings         | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>5.3" (13.5 cm)<br>0.6" (1.5 cm)                   |
| Stainless Steel Top Stirre Model Number  Width Height Depth Weight lbs (kg)  Diameter Height Volts      | 5138924<br>6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>5.3" (13.5 cm)<br>0.6" (1.5 cm) | \$138925  Everall Dimensions in. (cm) 6.5" (16.5 cm) 3.7" (9.4 cm) 11.2" (28.4 cm) 7.6 lbs (3.4 kg)  Top Plate 5.3" (13.5 cm) 0.6" (1.5 cm)  Electrical Ratings 120     | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>5.3" (13.5 cm)<br>0.6" (1.5 cm)                   |
| Stainless Steel Top Stirre Model Number  Width Height Depth Weight Ibs (kg)  Diameter Height Volts Amps | 5.3" (13.5 cm)<br>0.6" (15 cm)<br>3.7" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>5.3" (13.5 cm)<br>0.6" (1.5 cm)              | \$138925  Everall Dimensions in. (cm) 6.5" (16.5 cm) 3.7" (9.4 cm) 11.2" (28.4 cm) 7.6 lbs (3.4 kg)  Top Plate 5.3" (13.5 cm) 0.6" (1.5 cm)  Electrical Ratings 120 .42 | 6.5" (16.5 cm)<br>3.7" (9.4 cm)<br>11.2" (28.4 cm)<br>7.6 lbs (3.4 kg)<br>5.3" (13.5 cm)<br>0.6" (1.5 cm)<br>220-240<br>.23 |

## **Heating Specifications**

**Temperature range:** 4°C - 350°C (39°F - 662°F)\*

\* This stirring hot plate does not cool. The minimum temperature is 4°C if used in a cold room below 4°C.

**OTP Temperature Range:** 60°C - 380°C ±30°C

**Display Resolution:** Temperature setpoint can be set in 2° increments up to 150°C, then in 5°

increments up to 350°.

| Heat-up time to within 5°C of maximum temperature (unloaded top plate).  | Aluminum<br>6 minutes | Stainless<br>Steel<br>6 minutes |
|--|-----------------------|---------------------------------|
| Temperature Stability: Center of the top plate surface (@ 100°C unloaded).   | ±3.0°C                | ±3.0°C                          |
| Using remote probe (500 ml of water in a 1000 ml flask at 70°C)  | ±1.0°C                | ±1.0°C                          |
| Accuracy: Temperature display vs. the actual average temperature at the center of the top plate (setpoint 100°C unloaded). | ±10.0°C               | ±10.0°C                         |
| Temperature display vs. the actual remote probe temperature (at 70°C)  | ±3.0 typical          | ±3.0 typical                    |

## Stirring Speed Specifications

Speed Range 60 to 1200 RPM

(Maximum speed is dependent on the viscosity of the solution)

| Speed Dial Position | <b>Estimated Stirring Speed</b> |
|---------------------|---------------------------------|
| 2                   | 60 rpm                          |
| 4                   | 125 rpm                         |
| 6                   | 350 rpm                         |
| 8                   | 700 rpm                         |
| 10                  | 1100 rpm                        |
| 12                  | 1200 rpm                        |

Stability of the stirring speed setpoint (600 ml of water in a 1000 ml glass flask above 200 rpm) ± 3.0%

| Top Plate       | Max Recommended Flask Size | Max Weight on Top Plate |
|-----------------|----------------------------|-------------------------|
| Aluminum        | 4 liters                   | 40 lbs                  |
| Stainless Steel | 4 liters                   | 40 lbs                  |

#### Ring Stand:

Accepts rod sizes 0.375" - 0.500" (9.5mm - 12.7mm).

#### **SPECIFICATIONS**

### **Environmental Conditions**

Operating: 0°C to 27°C; 20% to 80% relative humidity,

non-condensing.

Installation category II (overvoltage) in accordance with IEC 664. Pollution degree 2 in accordance with IEC 664.

Altitude Limit: 2,000 meters. Storage: -25°C to 65°C

10% to 85% relative humidity

### **Declaration of Conformity**

(for 220-240 volt, -33 CE models only)

Barnstead International hereby declares under its sole responsibility that this product conforms with the technical requirements of the following standards:

EMC: EN 61000-3-2 Limits for harmonic current emissions

EN 61000-3-3 Limits for voltage fluctuations and flicker

EN 61326-1 Electrical equipment for measurement, control, and

laboratory use; Part I: General Requirements

Safety: EN 61010-1 Safety requirements for electrical equipment for

measurement, control, and laboratory use;

Part I: General Requirements

EN 61010-2-010 Part II: Particular requirements for laboratory equipment for

the heating of materials (Hot Plates and Stirring Hot Plates)

EN 61010-2-051 Part II: Particular requirements for laboratory equipment for

mixing and stirring (Stirrers and Stirring Hot Plates)

per the provisions of the Electromagnetic Compatibility Directive 89/336/EEC, as amended by 92/31/EEC and 93/68/EEC, and per the provisions of the Low Voltage Directive 73/23/EEC, as amended by 93/68/EEC.

The authorized representative located within the European Community is:

Electrothermal Engineering Ltd. 419 Sutton Road Southend On Sea Essex SS2 5PH United Kingdom

Copies of the Declaration of Conformity are available upon request.

## Introduction

Please read all the information in this manual before operating the unit.

Your Barnstead|Thermolyne RT digital plate is a heating and/or stirring plate designed for laboratory procedures requiring precise control of temperature and stirring speed. Each RT model includes a digital display for monitoring temperature. The hot plate is capable of producing accurately controlled top plate temperatures from 4°C through 350°C. The temperature is controlled at the plate surface by an internal Type K thermocouple sensor, or the solution temperature may be controlled by utilizing the included 6" PFA encapsulated ungrounded stainless steel Type K thermocouple probe (for higher temperature applications.) A 6" or 10" general purpose stainless steel immersion probe, or a chemical-resistant 7" solid Teflon® immersion probe may be ordered separately. The stirrer will accurately maintain stirring speeds from 50 rpm up to 1200 rpm. The top plate on the RT units are aluminum or stainless steel, and are suitable for use with glass or metal vessels and sand baths.

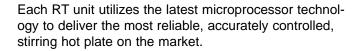
An over temperature protection (OTP) circuit can be set using the adjustment on the front face of the unit. The OTP setpoint can be displayed by adjusting the OTP control by more than 5%.

Your RT digital plate may be used for general purpose heating applications and/or general laboratory mixing of solutions, including sample preparation, heating reagents, melting paraffin, warming resinous chemicals, content analysis, solvent evaporations, digestions, media preparation and sterilization, titrations, sand baths, and microscale chemistry applications.

### General Usage

Do not use this product for anything other than its intended usage.

## Principles of Operation



Your RT hot plate and stirring hot plate has an electronic, closed-loop feedback control which will accurately maintain temperature setpoints from 4°C through 350°C.

The RT units use a Type K thermocouple for measuring the top plate temperature, OTP and the external probe. Both top plate surface and OTP temperature are measured with independent digital and analog circuits (top plate - digital circuit; OTP - analog circuit). This provides a significant increase in safety due to the redundancy of the circuits. Metal vessels and sandbaths can be heated on the RT digital plates.

The electronic stirring speed control will maintain the speed setpoint when the unit is loaded. The motor is combined with a powerful magnet to provide exceptional magnetic coupling with a stir bar.



#### Note

This stirring hot plate does not cool. The minimum temperature is 4°C if used in a cold room below 4°C.

## Unpacking and Installation



#### Warning

Use a properly grounded electrical outlet of correct voltage and current handling capacity.

Do not remove or modify grounded power plug. Use only properly grounded outlets to avoid shock hazard.

Do not use in the presence of flammable or combustible materials; fire or explosion may result. This device contains components which may ignite flammable concentrations of gases, vapors and/or liquids. Not rated for use in hazardous atmospheres.

If explosion proof models are required, contact Barnstead International at 1-800-553-0039 for more information.

Do not use in highly corrosive atmospheres; corrosive fumes and spills may damage top and internal components, creating shock hazard.



#### Note

Some misalignment of the motor bearings in this product may have occurred during shipping. Prior to using this product, run the stirrer at maximum speed for two hours to realign the bearings.

### Unpacking

Remove your RT digital plate from the carton. Inspect to ensure that the unit has not been damaged during shipment. If the unit appears to have sustained shipping damage contact the distributor from whom you purchased this product or Barnstead International Customer Service at 800-553-0039. Check for stir bar (depending on model), remote probe (depending on model) and knob prior to discarding packaging.

The following items are included in the shipment: RT Stirring Hot Plate, Hot Plate or Stirrer Stir Bar - ZSX65A Adapter (100V models only) - CEX42 Remote Probe - TCX16 Knob - KBX106 Operator's Manual - LT1363X1

If any of these items are missing from the carton, contact Barnstead International.

Remove and dispose of protective covering that may be on heating surface prior to using unit.

### Installation

Set the unit on a flat, stable, non-combustible surface at least 12" away from combustible materials, and plug the cordset into a properly grounded electrical outlet of correct voltage and current handling capacity.

## Operation



#### Warning

Use caution when heating volatile materials; top surface and element can reach the "Flash Point Temperature" of many chemicals. These hot plates and stirring hot plates are not explosion proof. Fire or explosion may result. Unit contains components which may ignite such materials.

Use appropriate hand and eye protection when handling hazardous chemicals.

"Caution: Hot Top. Avoid Contact." The top plate of the unit can remain hot for some time after use. A "CAUTION - HOT TOP" light will remain on until top plate temperature cools to below 50°C.

first time, you will see the software version, line frequency, and top type displayed briefly on the digital display.

When plugging in the RT plate and powering it up for the

There is no ON/OFF button on the RT plate. Simply turn the HEAT and/or STIR knobs clockwise to activate.

### Setting the Stirring Speed

Your RT stirring hot plate or stirrer has an electronic feedback speed control which will maintain a speed setpoint from 50 rpm through 1200 rpm. The RT plates are equipped with a strong magnet and high torque motor which will draw a deep vortex in up to 1800 ml of water stirred in a 2 liter flask with a new 2" stir bar

To set the speed, turn the STIR knob to your desired setting. Turn the knob clockwise to increase the speed or counter-clockwise to decrease the speed. To discontinue stirring, turn knob counter-clockwise to OFF.



#### Note

The solution temperature is approximately 25% cooler than the hot plate surface temperature. Applications can vary widely depending on boil point, heat losses and heated area.



#### Note

If the top plate temperature is 350°C and then is turned down to a setpoint less than 200°C, the temperature of the top will drop rapidly to 200°C. Because of the natural cooling characteristics of hot plates, the temperature of the top will drop much more gradually after the top plate temperature reaches 200°C.

### Setting the Temperature

Your RT stirring hot plate or hot plate has an electronic closed-loop feedback control which will accurately maintain temperature setpoints in 2° increments from 4°C to 150°C, and 5° increments from 150°C to 350°C. The temperature is controlled at the top plate by the internal sensor. A "CAUTION - HOT TOP" light on the front panel will illuminate whenever the top surface temperature exceeds 50°C.

Your RT plate will display the temperature in °C. When choosing a setpoint, the display will indicate the setpoint for 5 seconds, after which the display will flash until the desired setpoint is reached.

The display will alternate between "HOT" and "OFF", and the "CAUTION - HOT TOP" light will flash until the top surface has cooled to below 50°C. Nothing will be displayed on the screen when the unit has been cooled below 50°C and the knob is turned to OFF.

## Controlling Solution Temperature Using External Probe

To control the solution temperature plug the included probe or an ungrounded Type K thermocouple probe into the probe receptacle located on the right side of the unit. Be careful to observe the correct polarity of the probe connector when inserting probe. Place the probe into the solution. The display will indicate the setpoint temperature of the solution as measured by the probe, and the word "probe" on the front panel will be illuminated. The display will flash setpoint temperature until the solution is within 5% of setpoint temperature. Keep in mind, drafts and other temperature fluctuations will affect temperature accuracy/stability.

The external probe offers more exact temperature control than regulating the top plate by the internal sensor. If you need to maintain a precise setpoint it is recommend to use a probe to control the solution temperature instead of controlling by the top plate temperature.

When using a probe with the RT hot plate or stirring hot plate it is recommended that a clamp on a support rod be used to hold the probe in the solution and not in the vortex.



#### Note

Boiling times are dependent on solution volume and the surface area of the flask that is exposed to the hot plate. For example, when heating the same amount of solution in a 1L flask vs. a 500 ml flask, the solution will heat about 20% faster.

## To Achieve Fast Heat-up of Large Volumes

If you are heating larger volumes, faster heating can be achieved by turning the heat control knob to maximum temperature until the solution starts to heat, and then turning the setpoint back to your desired top plate temperature. The display will flash the new setpoint until that temperature has been reached. This happens automatically with the control when using the remote probe.

### Heating Small Volumes

Preheating small volumes is not necessary as it may cause the temperature to overshoot the desired setpoint.

#### **OPERATION**

## Heating Metal Vessels and Sand Baths

The RT stirring hot plate or hot plate is capable of precisely regulating the top plate temperature, metal vessels and sand baths may be heated safely.

## Over-Temperature Protection (OTP) Operation

RT stirring hot plates or hot plates come equipped with an over-temperature protection control. This control is independent of the main temperature control and serves as a safety limit for the top plate temperature. The over-temperature set point can be adjusted using a small straightblade screwdriver to rotate the OTP shaft located on the front of the unit. During over-temperature set point adjustment, the unit will display the set point in 10° increments on the HEAT display. The over-temperature set point is generally adjustable between 60°C and 380°C. To avoid unnecessary cycling of over-temperature control, the main control will limit itself to 30°C below the over-temperature set point. For example, with an over-temperature set point of 130°C, the main control can be adjusted up to 100°C. Note that the over-temperature set point is designed to limit the top plate temperature; internal components may exceed this setting.

### **General Cleaning Instructions**

Keep top surface clean. Use a non-abrasive cleaner. Unplug unit and remove spills promptly. Do not immerse unit for cleaning. Wipe exterior housing with lightly dampened cloth containing mild soap solution.

## Troubleshooting

### **Error Codes**

The following errors should not be addressed by the user. If any of the errors appear, contact Barnstead International Technical Service at 800-553-0039.

| Displayed Message | Intended to Detect  | Cause  | Solution   |
|-------------------|---|--|--|
| E01               | Internal thermocouple out of range.   | Internal thermocouple not connected.                                 | Ensure proper connection and polarity of thermocouple.     |
|                   |   | Thermocouple open.   | Replace thermocouple (attached to element).                |
|                   |   | Thermocouple connected backwards (reversed polarity).                | Ensure proper connection and polarity of thermocouple.     |
| E02               | Excessive top heat-up time.   | Internal thermocouple short circuit.                                 | Remove short.  |
|                   |   | Failure in Internal thermocouple.                                    | Replace thermocouple (attached to element).                |
|                   |   | Failure in Element.  | Replace Element.   |
|                   |   | Failure in optocoupler/ triac circuit.                               | Replace Control Board.                                     |
| E06               | OTP detected over<br>Temperature condition, relay<br>has opened, power to the<br>element removed. | OTP thermocouple temperature is above the OTP potentiometer setting. | Increase OTP potentiometer setting.                        |
|                   | element removed.  | OTP thermocouple temperature is above the OTP potentiometer setting. | Reduce Hotplate set point.                                 |
|                   |   | OTP thermocouple not connected.                                      | Ensure proper connection and polarity of OTP thermocouple. |
| E11               | AC power not properly detected.   | Failure in AC power detection (zero cross) circuit.                  | Replace Control Board.                                     |
| E12               | Locked rotor in stirring control.   | Locked rotor condition.  | Free locked rotor.   |
|                   | Control.  | Failure in motor.  | Replace motor.   |
|                   |   | Failure in motor optocoupler/<br>triac circuit.                      | Replace Control Board.                                     |
|                   |   | Failure in motor optical encoder/encoder wheel.                      | Replace motor optical encoder.                             |

#### **TROUBLESHOOTING**

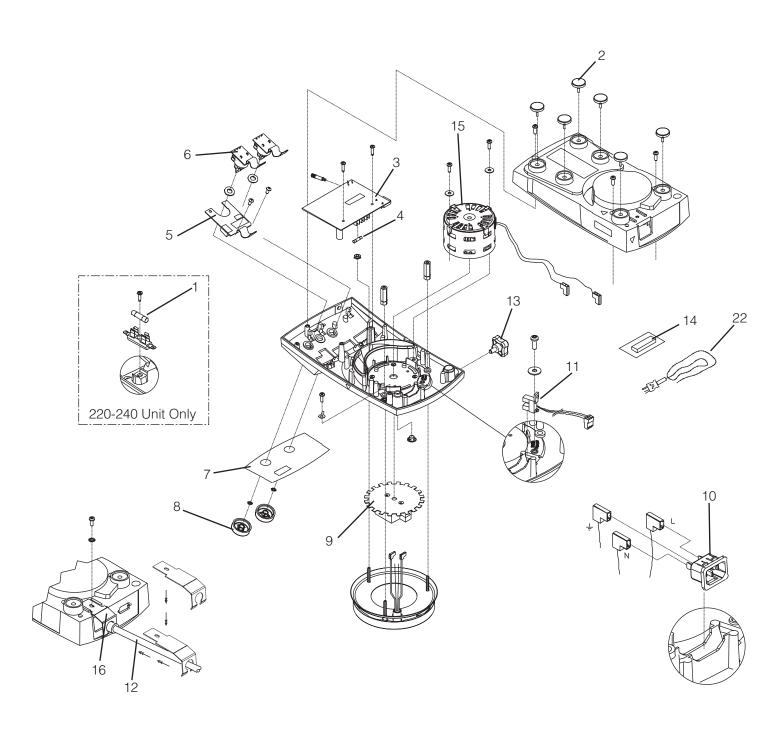
## **Error Code Descriptions**

Errors E01 and E02 are heating errors. Error Handler will lock out heating functions if heating error is detected. Stirring functionality is unaffected. Unplugging the unit will clear Errors E01 and E02.

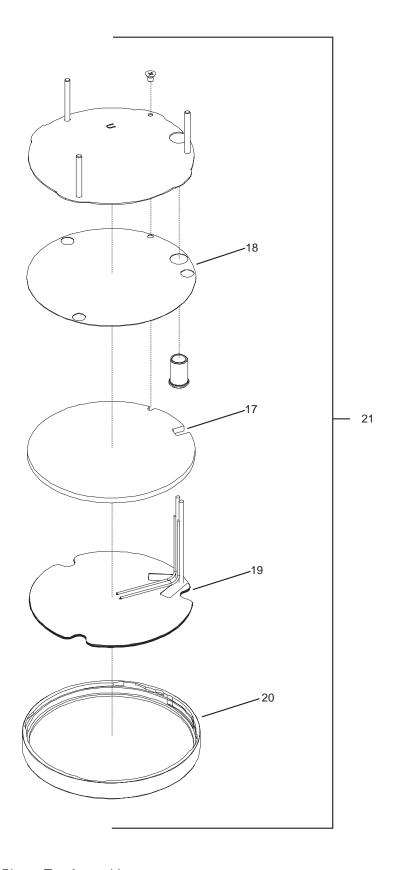
Error 06 is simply an indicator that the top plate temperature is being limited by the Over Temperature Protection (OTP) Control.

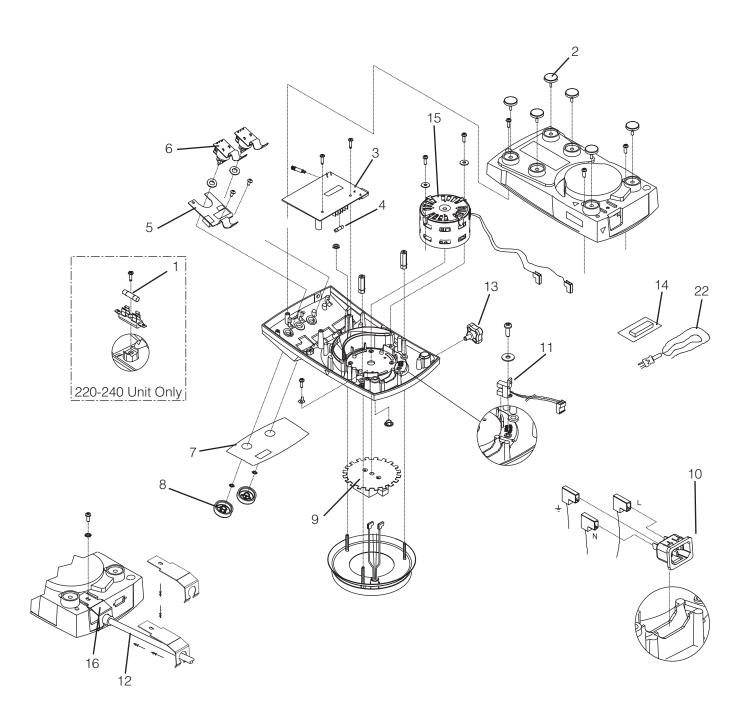
Errors E11 and E12 are stirring errors. Error Handler will lock out stirring functions if stirring error is detected. To avoid boil over, the unit will cease heating. Unplugging the unit will clear Error E11 and E12.

## **Exploded Views**

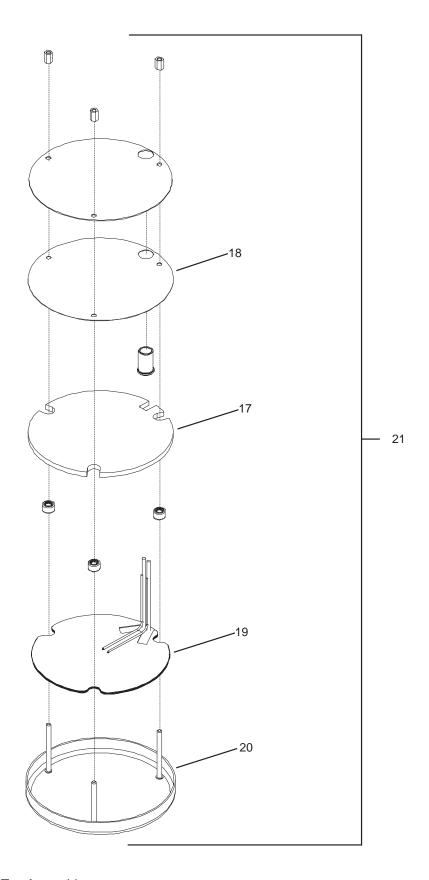


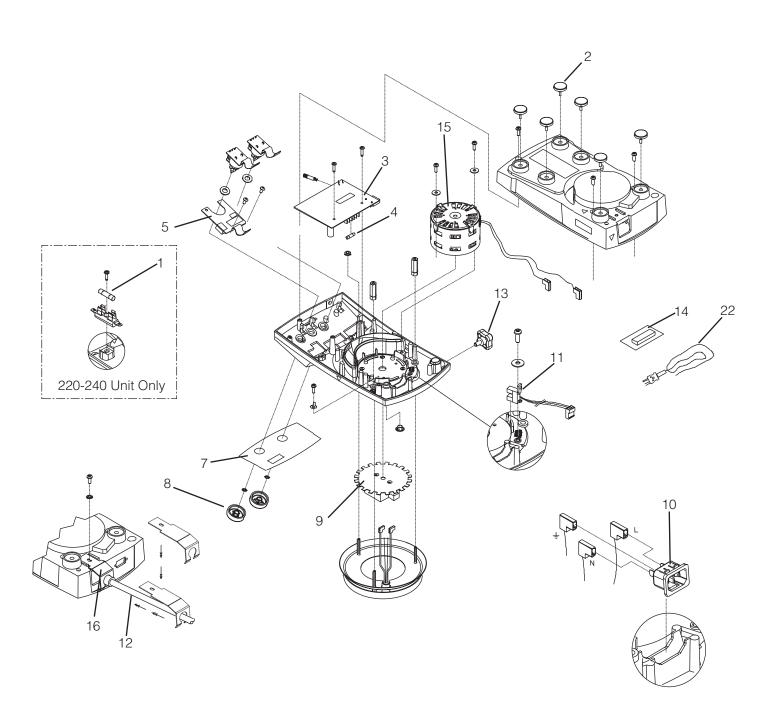
### EXPLODED VIEWS



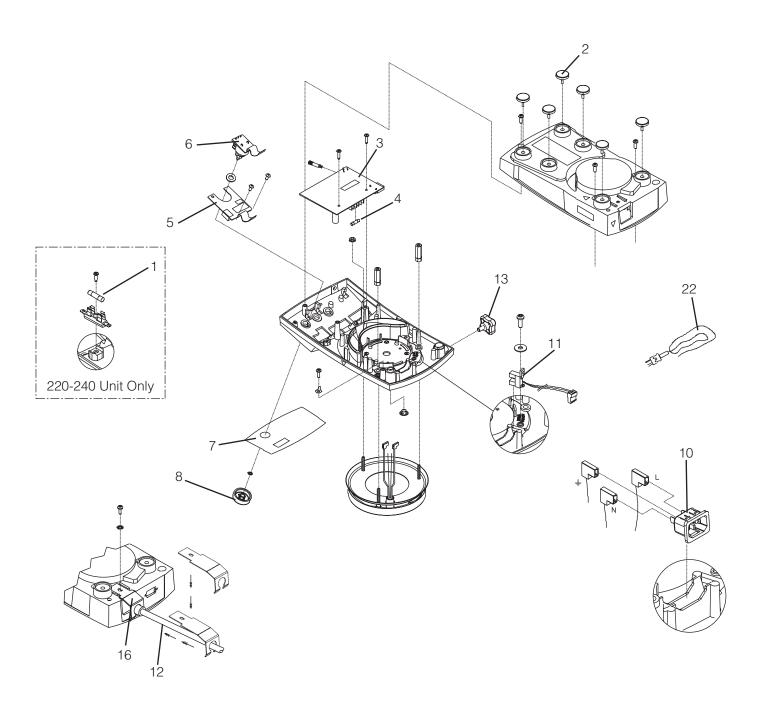


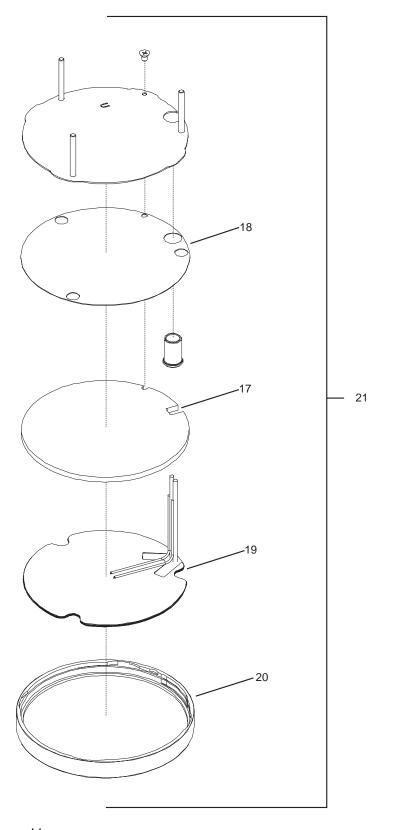
### EXPLODED VIEWS





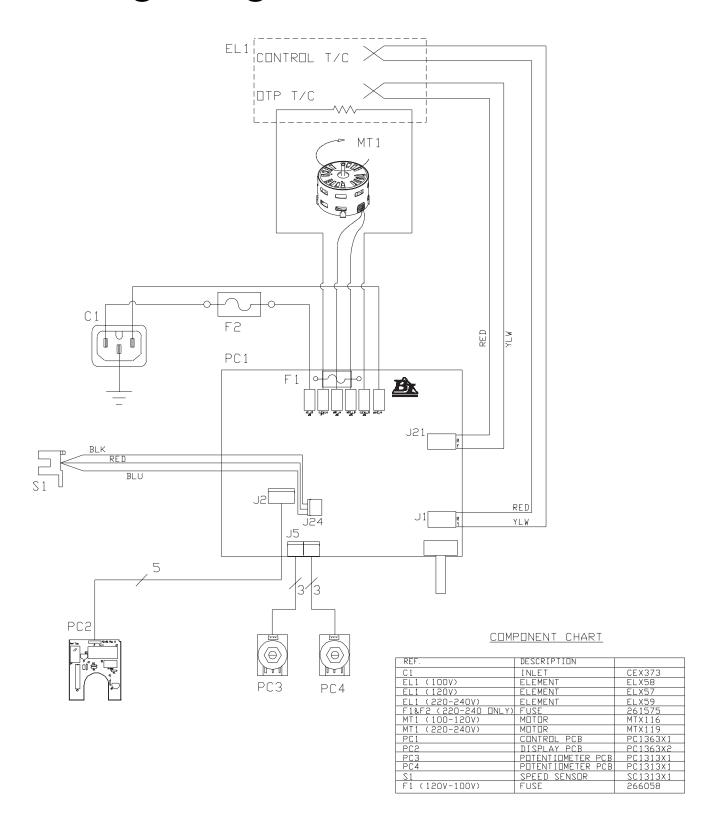
### EXPLODED VIEWS



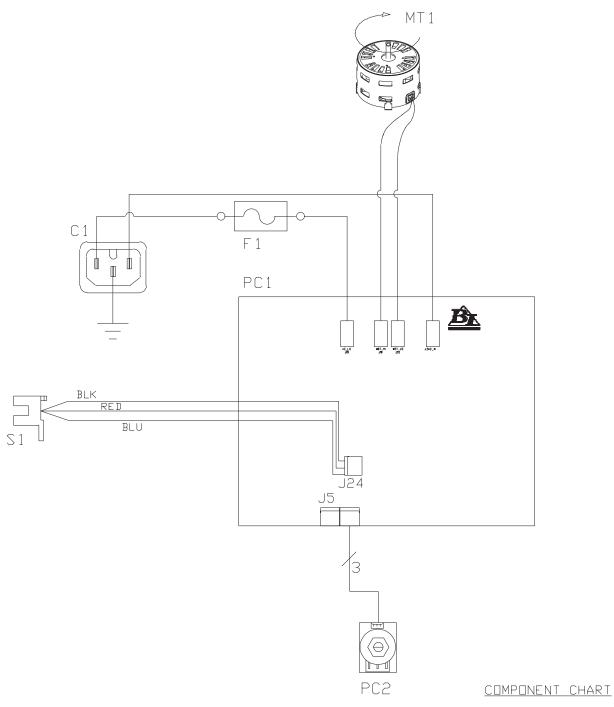


Aluminum Top Hot Plate - Top Assembly

## Wiring Diagrams

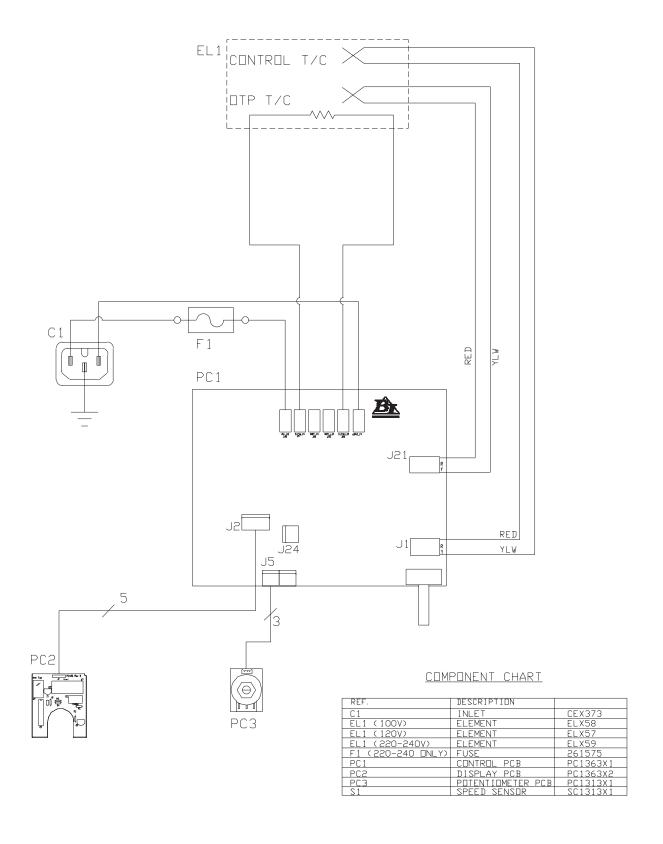


### WIRING DIAGRAMS



| REF.              | DESCRIPTION       |          |
|-------------------|-------------------|----------|
| C 1               | INLET             | CEX373   |
| F1 (220-240 DNLY) | FUSE              | 261575   |
| MT1 (100-120V)    | MOTOR             | MTX116   |
| MT1 (220-240V)    | MOTOR             | MTX119   |
| PC1               | CONTROL PCB       | PC1389X1 |
| PC2               | POTENTIOMETER PCB | PC1313X1 |
| S1                | SPEED SENSOR      | SC1313X1 |

#### WIRING DIAGRAMS



## Replacement Parts

| Key | Model 1363 Part No. | Model 1387 Part No. | Description   |
|-----|---------------------|---------------------|---|
| 1   | 261575              | 261575              | PC Board Fuse - 220-240V                                  |
| 2   | FTX34               | FTX34               | Foot (6)  |
| 3   | PC1363X4            | PC1387X1            | Control Board - 100V, 120V                                |
| 3   | PC1363X5            | PC1387X2            | Control Board - 220-240V                                  |
| 4   | 266058              | 266058              | PC Board Fuse - 100V, 120V                                |
| 4   | 261575              | 261575              | PC Board Fuse - 220-240V                                  |
| 5   | PC1363X2            | PC1363X2            | Display Board   |
| 6   | PC1363X3            | PC1363X3            | Speed/Heat Adjustment Board (2)                           |
| 7   | DLX302              | DLX302              | Dial Plate  |
| 8   | KBX108              | KBX108              | Knob  |
| 9   | MG1364X1            | MG1364X1            | Magnet  |
| 10  | CEX373              | CEX373              | Power Entry Module  |
| 11  | SC1313X1            | SC1313X1            | Speed Sensor  |
| 12  | CRX106              | CRX106              | Cord Set - 100 V, 120V                                    |
| 12  | CRX104              | CRX104              | Cord Set - 220-240V                                       |
| 13  | KBX106              | KBX106              | Knob  |
| 14  | ZSX65A              | ZSX65A              | Stir Bar  |
| 15  | MTX116              | MTX116              | Motor - 120V, 100V  |
| 15  | MTX119              | MTX119              | Motor - 220-240V  |
| 16  | BC1313X1            | BC1313X1            | Retaining Clip - 100V, 120V                               |
| 16  | BC1313X2            | BC1313X2            | Retaining Clip - 220-240V                                 |
| 17  | JNX39               | JNX40               | Insulation  |
| 18  | JSX136              | JSX138              | Mica  |
| 19  | EL1363X1            | EL1363X1            | Heating Element - 120V - w/thermocouple                   |
| 19  | EL1363X2            | EL1363X2            | Heating Element - 100V - w/thermocouple                   |
| 19  | EL1363X3            | EL1363X3            | Heating Element - 220-240V - w/thermocouple               |
| 20  | PTX16               | PTX14               | Top Plate   |
| 21  | EL1364X1            | EL1388X1            | Hot Plate Top Assembly - 120V                             |
| 21  | EL1364X2            | EL1388X2            | Hot Plate Top Assembly - 100V                             |
| 21  | EL1364X3            | EL1388X3            | Hot Plate Top Assembly - 220-240V                         |
| 22  | TCX16               | TCX16               | 6" Chemically resistant stainless steel probe with 8" PFA |
|     |                     |                     | encapsulation, LSA Type K                                 |

### REPLACEMENT PARTS

| Key | Model 1389 Part No. | Model 1399 Part No. | Description   |
|-----|---------------------|---------------------|---|
| 1   | 261575              | 261575              | PC Board Fuse - 220-240V                                  |
| 2   | FTX34               | FTX34               | Foot (6)  |
| 3   | PC1389X2            | PC1399X1            | Control Board - 100V, 120V                                |
| 3   | PC1389X3            | PC1399X2            | Control Board - 220-240V                                  |
| 4   | 266058              | 266058              | PC Board Fuse - 100V, 120V                                |
| 4   | 261575              | 261575              | PC Board Fuse - 220-240V                                  |
| 5   |                     | PC1363X2            | Display Board   |
| 6   | PC1363X3            | PC1363X3            | Speed/Heat Adjustment Board (2)                           |
| 7   | DLX310              | DLX310              | Dial Plate  |
| 8   | KBX108              | KBX108              | Knob  |
| 9   | MG1364X1            |                     | Magnet  |
| 10  | CEX373              | CEX373              | Power Entry Module  |
| 11  | SC1313X1            |                     | Speed Sensor  |
| 12  | CRX106              | CRX106              | Cord Set - 100 V, 120V                                    |
| 12  | CRX104              | CRX104              | Cord Set - 220-240V                                       |
| 13  | KBX106              | KBX106              | Knob  |
| 14  | ZSX65A              |                     | Stir Bar  |
| 15  | MTX116              |                     | Motor - 120V, 100V  |
| 15  | MTX119              |                     | Motor - 220-240V  |
| 16  | BC1313X1            | BC1313X1            | Retaining Clip - 100V, 120V                               |
| 16  | BC1313X2            | BC1313X2            | Retaining Clip - 220-240V                                 |
| 17  |                     | JNX39               | Insulation  |
| 18  |                     | JSX136              | Mica  |
| 19  |                     | EL1363X1            | Heating Element - 120V - w/thermocouple                   |
| 19  |                     | EL1363X2            | Heating Element - 100V - w/thermocouple                   |
| 19  |                     | EL1363X3            | Heating Element - 220-240V - w/thermocouple               |
| 20  | PTX14               | PTX16               | Top Plate   |
| 21  |                     | EL1364X1            | Hot Plate Top Assembly - 120V                             |
| 21  |                     | EL1364X2            | Hot Plate Top Assembly - 100V                             |
| 21  |                     | EL1364X3            | Hot Plate Top Assembly - 220-240V                         |
| 22  |                     | TCX16               | 6" Chemically resistant stainless steel probe with 8" PFA |
|     |                     |                     | encapsulation, LSA Type K                                 |

## Accessories

| Part No. | Description |
|----------|-------------|
|----------|-------------|

TC732X1 General purpose, hi-temp immersion probe with 6" (15.24 cm) stainless steel sheath TC732X2 General purpose, hi-temp immersion probe with 10" (25.40 cm) stainless steel sheath

TC727X2 Chemically-resistant immersion probe with 7" (17.78 cm) Teflon sheath
711S Non-Mercury Thermometer 20 to 100°C Range - 76 mm immersion
647-1S Non-Mercury Thermometer 0 to 110°C Range - 35 mm immersion
1007-3BLS Non-Mercury Thermometer -1 to 201°C Range - 76 mm immersion

615-3SC Mercury Teflon Coated Thermometer -10 to 200°C Range - 76 mm immersion

260CW-3BLS Non-Mercury Thermometer -10°C to 260°C Range - 76 mm immersion

ERT605 Waterproof Digital Thermometer -50 to 280°C

7077 Thermometer Clamp 7068 90° Clamp Holder 1000-2 12" Aluminum Rod 7078 Large Clamp

7079 Small Clamp (up to 1/2")

NOTE: Thermometers are N.I.S.T. traceable for calibration of the remote probe, however, they do not come with N.I.S.T. certificates. To obtain a certificate before ordering, call Barnstead International Customer Service at 1-800-553-0039.

## Ordering Procedures

Please refer to the Specification Plate for the complete model number, serial number, and series number when requesting service, replacement parts or in any correspondence concerning this unit.

All parts listed herein may be ordered from the **Barnstead International** dealer from whom you purchased this unit or can be obtained promptly from the factory. When service or replacement parts are needed we ask that you check first with your dealer. If the dealer cannot handle your request, then contact our Customer Service Department at 563-556-2241 or 800-553-0039.

Prior to returning any materials to **Barnstead International**, please contact our Customer Service
Department for a "Return Goods Authorization" number
(RGA). Material Returned without an RGA number will be returned.

# Two Year "Bumper to Bumper" Warranty

Barnstead International ("BARNSTEAD") warrants that a product manufactured by Barnstead shall be free of defects in materials and workmanship for two (2) years from the first to occur of (i) the date the product is sold by BARNSTEAD or (ii) the date the product is purchased by the original retail customer (the "Commencement Date"). Except as expressly stated above, BARNSTEAD MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED, WITH RESPECT TO THE PRODUCTS AND EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES, INCLUDING BUT NOT LIMITED TO, WARRANTIES OF DESIGN, MERCHANT ABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

An authorized representative of BARNSTEAD must perform all warranty inspections. In the event of a defect covered by BARNSTEAD's warranty, BARNSTEAD shall, as its sole obligation and exclusive remedy, provide free replacement parts to remedy the defective product. In addition, for products sold by BARNSTEAD within the continental United States or Canada, BARNSTEAD shall provide provide free labor to repair the products with the replacement parts, but only for a period of ninety (90) days from the Commencement Date.

BARNSTEAD's warranty provided hereunder shall be null and void and without further force or effect if there is any (i) repair made to the product by a party other than BARNSTEAD or its duly authorized service representative, (ii) misuse (including use inconsistent with written operating instructions for the product), mishandling, contamination, overheating, modification or alteration of the product by any customer or third party or (iii) use of replacement parts that are obtained from a party who is not an authorized dealer of BARNSTEAD.

Heating elements, because of their susceptibility to overheating and contamination, must be returned to the BARNSTEAD factory and if, upon inspection, it is concluded that failure is due to factors other than excessive high temperature or contamination, BARNSTEAD will provide warranty replacement. As a condition to the return of any product, or any constituent part thereof, to BARNSTEAD's factory, it shall be sent prepaid and a prior written authorization from BARNSTEAD assigning a Return Materials Number to the product or part shall be obtained.

IN NO EVENT SHALL BARNSTEAD BE LIABLE TO ANY PARTY FOR ANY DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, OR FOR ANY DAMAGES RESULTING FROM LOSS OF USE OR PROFITS, ANTICIPATED OR OTHERWISE, ARISING OUT OF OR IN CONNECTION WITH THE SALE, USE OR PERFORMANCE OF ANY PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, TORT (INCLUDING NEGLIGENCE), ANY THEORY OF STRICT LIABILITY OR REGULATORY ACTION.

The name of the authorized Barnstead International dealer nearest you may be obtained by calling 1-800-446-6060 (563-556-2241) or writing to:



Your Lab Starts Here

2555 Kerper Boulevard P.O. Box 797

Dubuque, Iowa 52001-0797

Phone: 563-556-2241 or 800-553-0039

Fax: 563-589-0516

E-mail: mkt@barnstead.com

